

FSC-BT816S

4.0 Dual Mode Bluetooth Module Data Sheet

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Release Record

Version Number	Release Date	Comments
Revision 1.0	2015-12-16	First Release
Revision 1.1	2016-03-24	1 Modified BT Status for 33 pin, 2 Modify the application circuit diagram.
Revision 1.2	2016-04-18	1 Modify the Pin 9 ,10 , 14, 16 , 17,28,31 function definition. 2, Modify the application circuit diagram.
Revision 1.3	2016-05-07	1 increase the package size chart of each size tolerance range. 2 increase the packing and related dimension drawing. 3 increase the humidity level, ESD level.
Revision 1.4	2016-08-06	1 PIN27 Alternative Function :BT Power Mode 2 Modify the application circuit diagram.
Revision 1.5	2017-01-06	modify the pin definition and application circuit diagram
Revision 1.6	2017-01-16	modify the pin definition and application circuit diagram

1. INTRODUCTION

FSC-BT816S is a fully integrated Bluetooth module that complies with Bluetooth 4.0 dual mode protocols(BR/EDR/LE). It provides several interfaces such as UART, I²C, PCM, AIO, PIO, etc,which can customized different applications.

FSC-BT816S supports various profiles. It integrates MCU, Baseband controller, RF, etc. in a small package, so the designers can have better flexibilities for the product shapes.

FSC-BT816S can be controlled by UART port or other interfaces. Please refer to Feasycom software design guide for the interfacing protocol.

1.1 Block Diagram

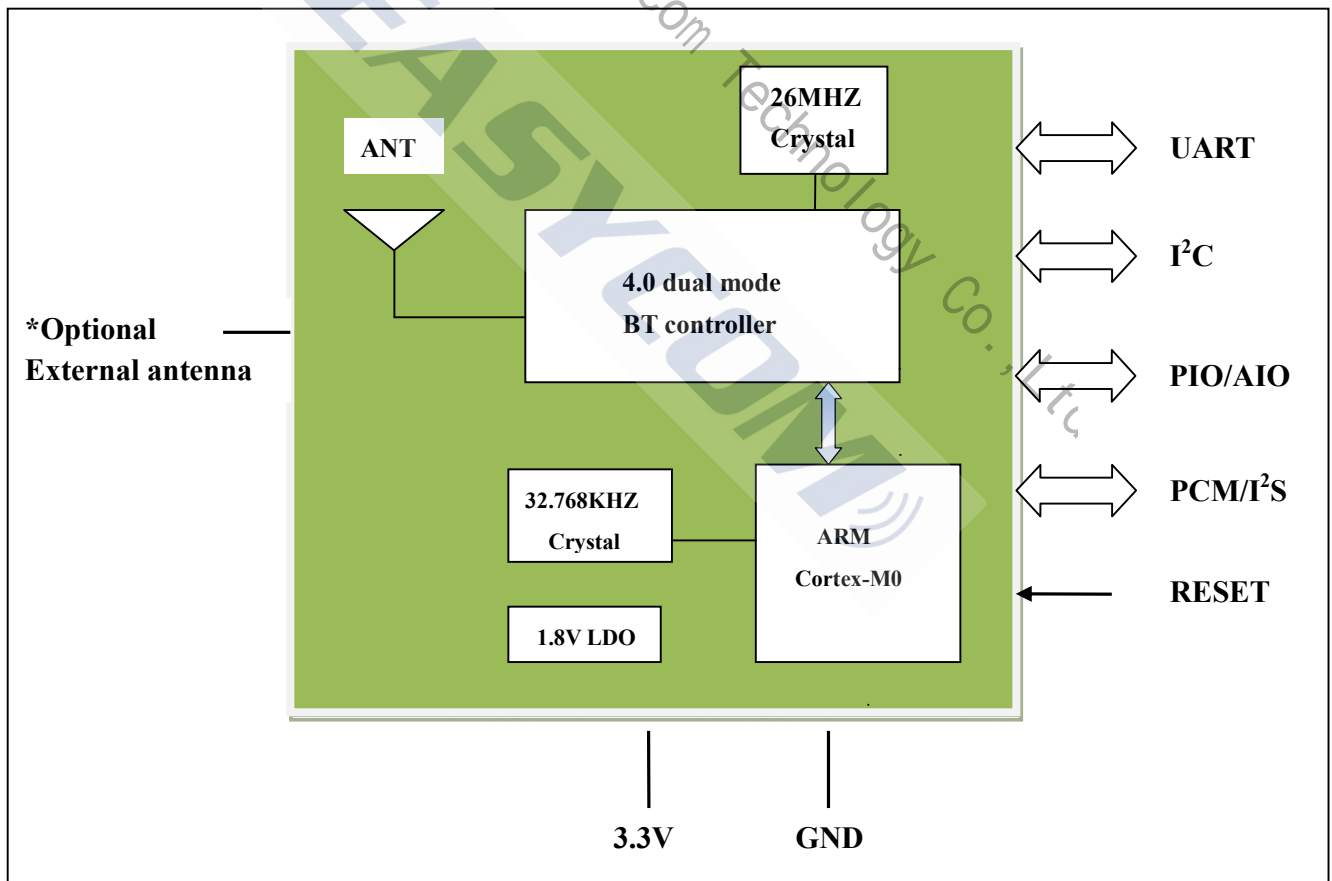


Figure 1

1.2 Feature

- ◆ Fully qualified Bluetooth 4.0/3.0/2.1/2.0/1.2/1.1
- ◆ Postage stamp sized form factor.
- ◆ Low power.
- ◆ Class 1.5 support(high output power).
- ◆ The default UART Baud rate is 115.2Kbps and can support from 1200bps up to 921Kbps,.
- ◆ UART, I²C , PCM/I²S data connection interfaces.
- ◆ Embedded Bluetooth stack profiles support(requires no host stack): SPP, HID, and all LE protocols.

1.3 Application

- ◆ Smart Watch and Bluetooth Bracelet
- ◆ Health & Medical devices
- ◆ Measurement and monitoring systems
- ◆ Industrial sensors and controls
- ◆ Asset tracking

2. GENERAL SPECIFICATION

General Specification	
Chipset	CC2564
Product ID	FSC-BT816S
Dimension	13mm(W) x 26.9mm(L) x 2.0mm(H) (Tolerance: ± 0.2 mm)
Bluetooth Specification	Bluetooth V4.0 (Dual Mode)
Power Supply	3.3 Volt DC
Output Power	10.5 dBm (Class 1.5)
Sensitivity	-90dBm@0.1%BER
Frequency Band	2.402GHz -2.480GHz ISM band
Modulation	FHSS,GFSK,DPSK,DQPSK
Baseband Crystal OSC	26MHz
Hopping & channels	1600hops/sec, 1MHz channel space,79 Channels(BT 4.0 to 2MHz channel space)
RF Input Impedance	50 ohms
Antenna	Integrated chip antenna
Interface	Data: UART (Standard), I ² C Audio: PCM/I ² S Others: PIO, AIO, Touch sensor, PWM.
Profile	SPP, GATT(BLE Standard) MFI, Airsync, ANCS, iBeacon, HID
Temperature	-40°C to +85°C
Humidity	10%~95% Non-Condensing
Environmental	RoHS Compliant
MSL grade:	MSL 3
ESD grade	Human Body Model: Class-2 Machine Model: Class-B

Table 1

3. PHYSICAL CHARACTERISTIC

- Dimension: 13mm(W) x 26.9mm(L) x 2.0mm(H) Tolerance: $\pm 0.2\text{mm}$
- Module size: 13mm X 26.9mm Tolerance: $\pm 0.2\text{mm}$
- Pad size: 1mmX0.8mm Tolerance: $\pm 0.2\text{mm}$
- Pad pitch: 1.5mm Tolerance: $\pm 0.1\text{mm}$

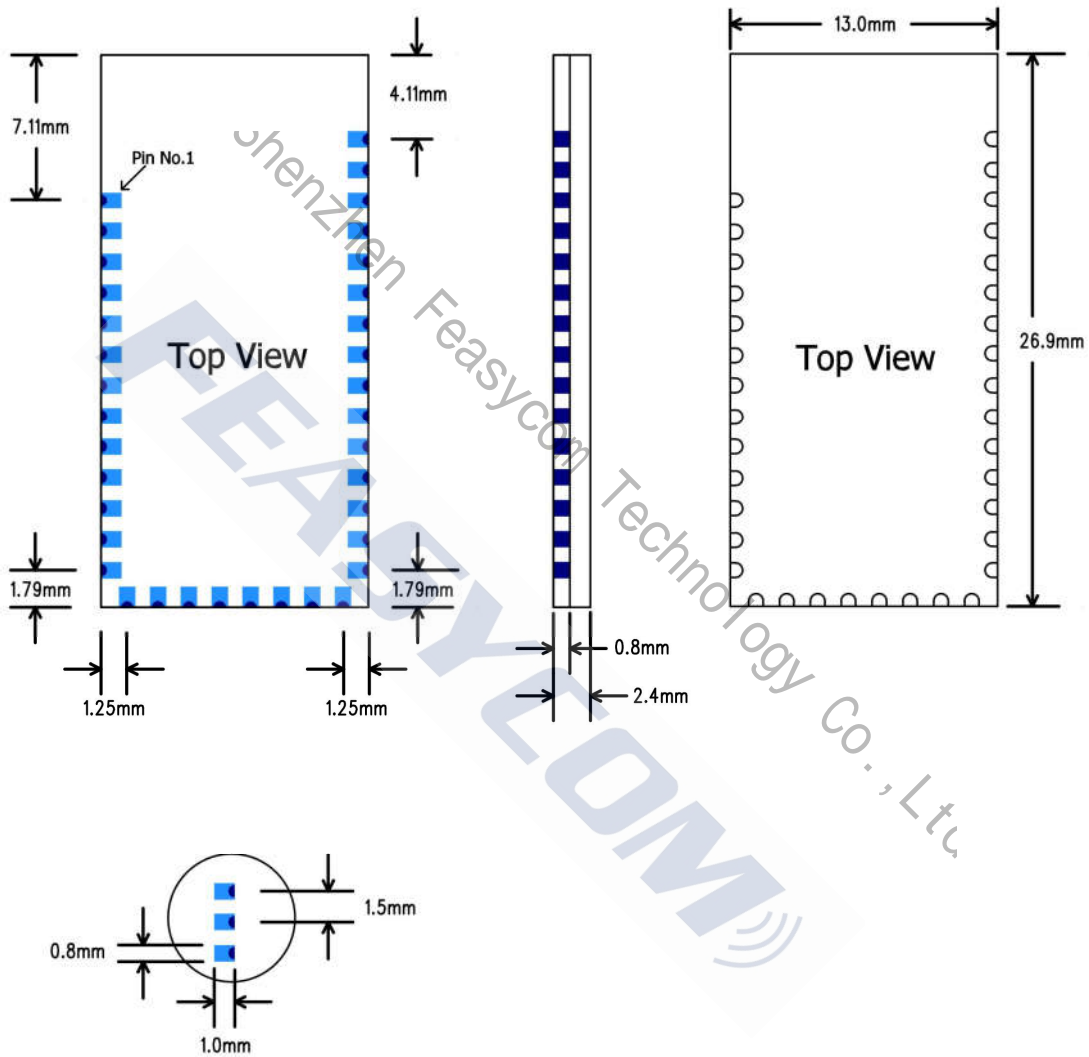


Figure 2

4. PIN DEFINITION DESCRIPTIONS

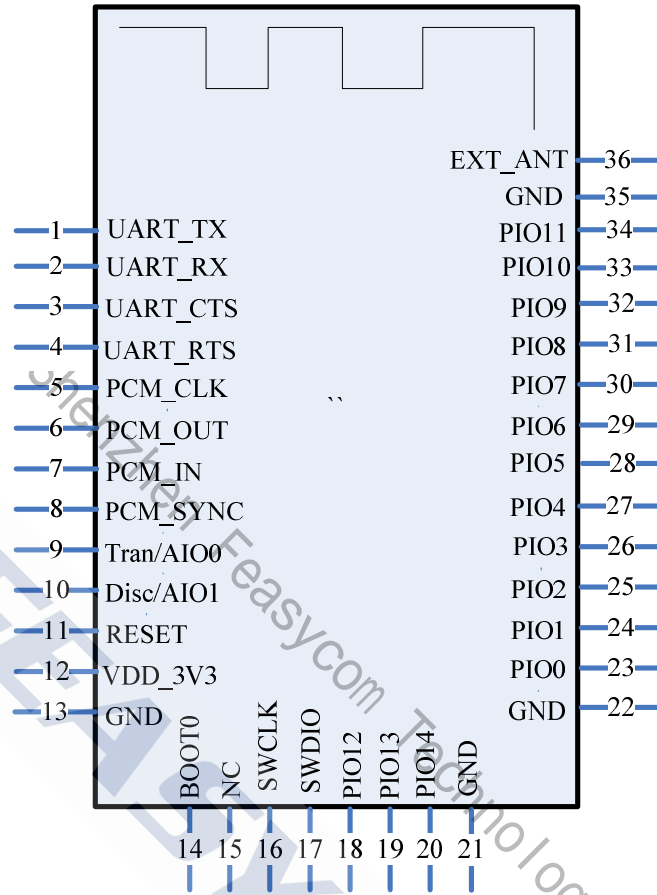


Figure 3: FSC-BT816S PIN Diagram

Pin NO.	Pin Name	Type	Pin Descriptions
1	UART_TX	CMOS output	UART data output
2	UART_RX	CMOS input	UART data input
3	UART_CTS	CMOS input	UART clear to send active low Alternative Function: Programmable input/output line
4	UART_RTS	CMOS output	UART request to send active low Alternative Function: Programmable input/output line
5	PCM_CLK	Bi-directional	Synchronous data clock(Operating voltage level: 1.8V)
6	PCM_OUT	CMOS output	Synchronous data output(Operating voltage level: 1.8V)
7	PCM_IN	CMOS input	Synchronous data input(Operating voltage level: 1.8V)
8	PCM_SYNC	Bi-directional	Synchronous data sync(Operating voltage level: 1.8V)

9	Tran/AIO0	I/O	Host MCU change UART transmission mode. (Default) If current UART transmission mode is command mode, one low pulse with 80ms duration low signal will change UART transmission mode to throughput mode, and another low pulse could change UART transmission mode back to command mode. Otherwise it will be set as high always. Alternative Function: Analogue programmable I/O line.
10	Disc/AIO1	I/O	Host MCU disconnect bluetooth. (Default) One low pulse with 80ms duration low signal to trigger blue tooth disconnection. Otherwise it will be set as high always. Alternative Function: Analogue programmable I/O line.
11	RESET	CMOS input	Reset if low. Input debounced so must be low for >5ms to cause a reset.
12	VDD_3V3	VDD	Power supply voltage 3.3V
13	GND	VSS	Power Ground
14	BOOT0	CMOS input	The default is low. (internal 10K resistance drop) When writing to MCU when using the serial port, this pin is connected with the high level.
15	PIO15	Bi-directional	Programmable input/output line
16	SWCLK	Bi-directional	Debugging through the clk line(Default)
17	SWDIO	Bi-directional	Debugging through the data line(Default)
18	PIO12	Bi-directional	Programmable input/output line Alternative Function: UART3 data output
19	PIO13	Bi-directional	Programmable input/output line Alternative Function: UART3 data input
20	PIO14	Bi-directional	Programmable input/output line
21	GND	VSS	Power Ground
22	GND	VSS	Power Ground
23	PIO0	Bi-directional	Programmable input/output line
24	PIO1	Bi-directional	Programmable input/output line
25	PIO2	Bi-directional	Programmable input/output line
26	PIO3	Bi-directional	Programmable input/output line
27	PIO4	Bi-directional	Programmable input/output line Alternative Function: BT Power Mode, low level in run

			mode, it will be set to high level when fall asleep.
28	PIO5	Bi-directional	Programmable input/output line
29	PIO6	Bi-directional	Programmable input/output line Alternative Function: I ² C Serial Clock input/output
30	PIO7	Bi-directional	Programmable input/output line Alternative Function: I ² C Serial Data input/output
31	PIO8	Bi-directional	Programmable input/output line
32	PIO9	Bi-directional	Programmable input/output line Alternative Function: LED(Default)
33	PIO10	Bi-directional	Programmable input/output line Alternative Function: BT Status(Default)
34	PIO11	Bi-directional	Programmable input/output line
35	GND	VSS	Power Ground
36	EXT_ANT	RF signal output	By default, this PIN is an empty feet. This PIN can connect to an external antenna to improve the Bluetooth signal coverage. If you need to use an external antenna, by modifying the module on the 0R resistance to block out the on-board antenna; Or contact Feasycom for modification.

Table 2

5. Interface Characteristics

5.1 UART Interface

Four signals are used to implement the UART function. When FSC-BT816S is connected to another digital device, UART_RX and UART_TX transfer data between the two devices. The remaining two signals, UART_CTS and UART_RTS, can be used to implement RS232 hardware flow control where both are active low indicators.

The interface consists of four-line connection as described in below:

Signal name	Driving source	Description
UART-TX	FSC-BT816S module	Data from FSC-BT816S module
UART-RX	Host	Data from Host
UART-RTS	FSC-BT816S module	Request to send output of FSC-BT816S module
UART-CTS	Host	Clear to send input of FSC-BT816S module

Table 3

Possible UART Settings

Property	Possible Values
BCSP-Specific Hardware	Enable or Disable
Baud Rate	1200bps to 921Kbps
Flow Control	RTS/CTS or None
Data bit length	8bits
Parity	None, Odd or Even
Number of Stop Bits	1 or 2

Table 4

Default Data Format

Property	Possible Values
Baud Rate	115.2Kbps
Flow Control	None
Data bit length	8bit
Parity	None
Number of Stop Bits	1

Table 5

5.2 PCM CODEC Interface

The PCM signal level 1.8V.

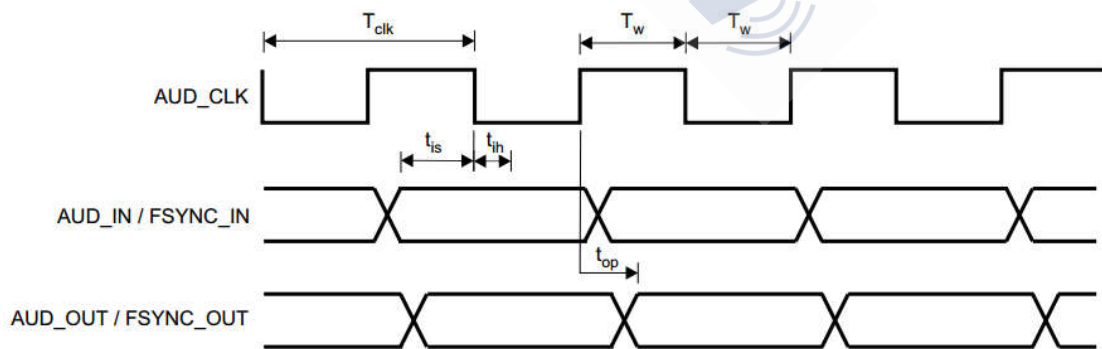


Figure 4 PCM Interface Timing

5.2.1 PCM Master

Symbol	Parameter	Condition	Min	Max	Unit
Tclk	Cycle time		244.14 (4.096MHZ)	15625(64kHz)	ns
Tw	High or low pulse width		50% of Tclk min		
Tis	PCM-IN setup time		25		
Tih	PCM-IN hold time		0		
Top	PCM-OUT propagation time	40pF load	0	10	
Top	PCM-SYNC propagation time	40pF load	0	10	

Table 6

5.2.2 PCM Slave

Symbol	Parameter	Condition	Min	Max	Unit
Tclk	Cycle time		62.67(15MHZ)		ns
Tw	High or low pulse width		40% of Tclk		
Tis	PCM-IN setup time		8		
Tih	PCM-IN hold time		0		
tis	PCM-SYNC setup time		8		
tih	PCM-SYNC hold time		0		
Top	PCM-OUT propagation time	40pF load	0	21	

Table 7

5.3 AIO , PIO lines and I²C

Up to 19 programmable bidirectional input/output (I/O) can be used.

Two general purpose analogue interface pin can be used.

PIO6 and PIO7 can be used as I²C interface.

Inter-Integrated Circuit Interface (I²C)

The I²C module provides an interface between the MCU and a serial I²C-bus. It is capable of acting as both a master and a slave, and supports multi-master buses. Both standard-mode, fast-mode and fast-mode plus speeds are supported, allowing transmission rates all the way from 10 kbit/s up to 1 Mbit/s. Slave arbitration and timeouts are also provided to allow implementation of an SMBus compliant system. The interface provided to software by the I²C module, allows both fine-grained control of the transmission process and close to automatic transfers. Automatic recognition of slave addresses is provided in all energy modes.

Analog to Digital Converter (ADC)

The ADC is a Successive Approximation Register (SAR) architecture, with a resolution of up to 12 bits at up to one million samples per second. The integrated input max can select inputs from 4 external pins and 6 internal signals.

6. RECOMMENDED TEMPERATURE REFLOW PROFILE

The re-flow profiles are illustrated in Figure 4 and Figure 5 below.

- Follow: IPC/JEDEC J-STD-020 C
- Condition:
 - Average ramp-up rate(217°C to peak):1~2°C/sec max.
 - Preheat:150~200C,60~180 seconds
 - Temperature maintained above 217°C:60~150 seconds
 - Time within 5°C of actual peak temperature:20~40 sec.
 - Peak temperature:250+0/-5°C or 260+0/-5°C
 - Ramp-down rate:3°C/sec.max.
 - Time 25°C to peak temperature:8 minutes max
 - Cycloe interval : 5 minus

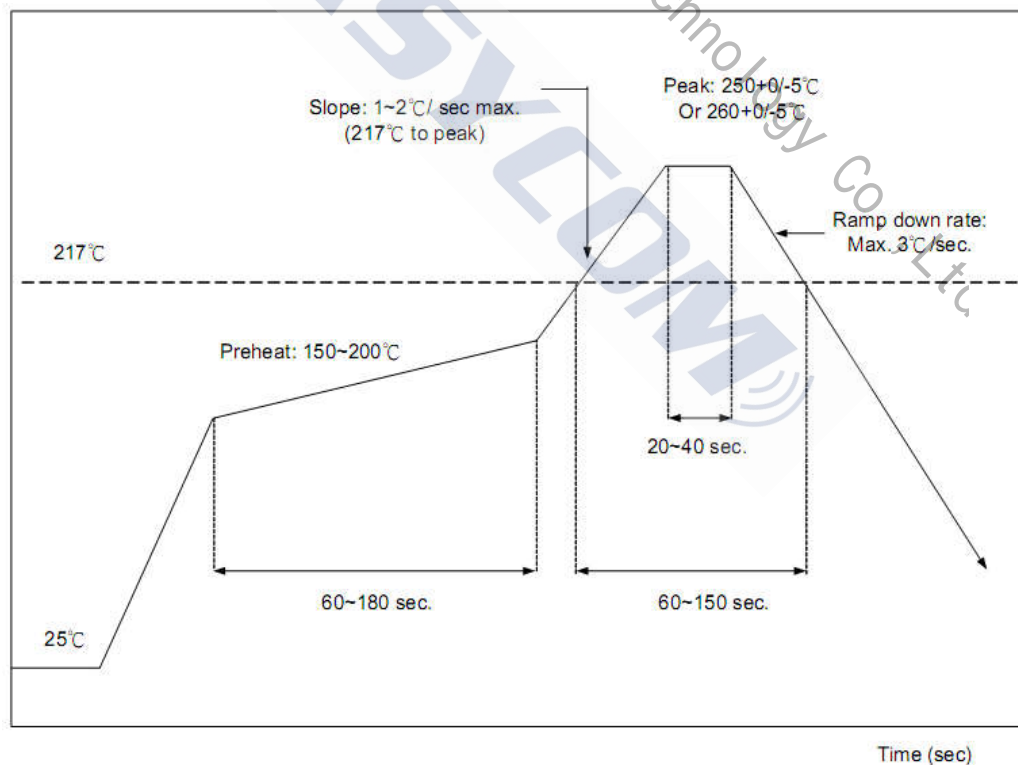


Figure 5: Typical Lead-free Re-flow Solder Profile

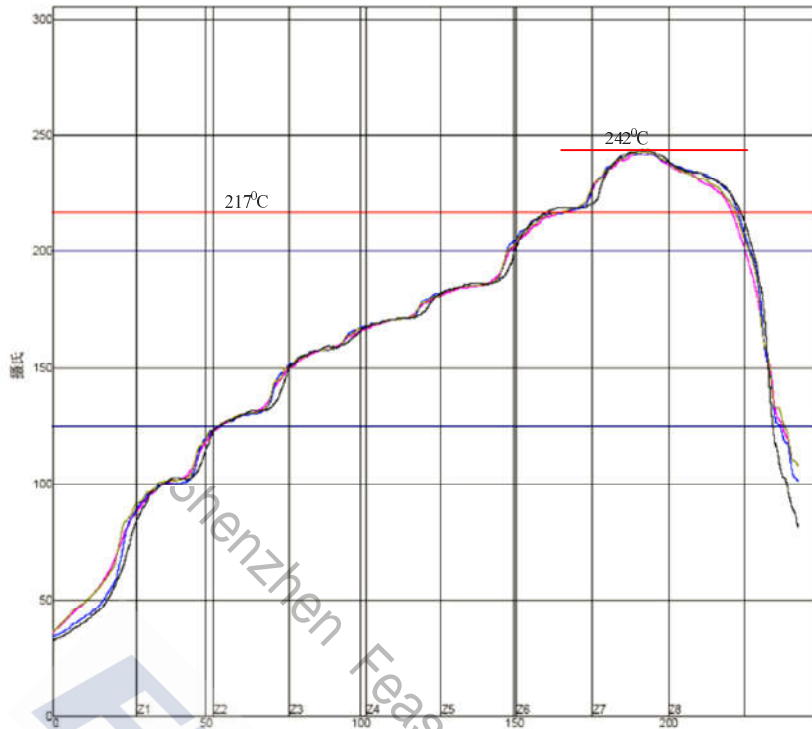


Figure 6: Typical Lead-free Re-flow

The soldering profile depends on various parameters according to the use of different solder and material. The data here is given only for guidance on solder re-flow.

FSC-BT816S will withstand up to two re-flows to a maximum temperature of 245°C.

7. Reliability and Environmental Specification

7.1 Temperature test

Put the module in demo board which uses exit power supply, power on the module and connect to mobile. Then put the demo in the - 40°C space for 1 hour and then move to +85°C space within 1minute, after 1 hour move back to - 40°C space within1 minute. This is 1 cycle. The cycles are 32 times and the units have to pass the testing.

7.2 Vibration Test

The module is being tested without package. The displacement requests 1.5mm and sample is vibrated in three directions(X,Y,Z).Vibration frequency set as 0.5G , a sweep rate of 0.1 octave/min from 5Hz to 100Hz last for 90 minutes each direction. Vibration frequency set as 1.5G, a sweep rate of 0.25 octave/min from 100Hz to 500Hz last for 20 minutes each direction.

7.3 Desquamation test

Use clamp to fix the module, measure the pull of the component in the module, make sure the module's soldering is good.

7.4 Drop test

Free fall the module (condition built in a wrapper which can defend ESD) from 150cm height to cement ground, each side twice, total twelve times. The appearance will not be damaged and all functions OK.

7.5 Packaging information

After unpacking, the module should be stored in environment as follows:

Temperature: $25^{\circ}\text{C} \pm 2^{\circ}\text{C}$

Humidity: <60%

No acidity, sulfur or chlorine environment

The module must be used in four days after unpacking.

8. Layout and Soldering Considerations

8.1 Soldering Recommendations

FSC-BT816S is compatible with industrial standard reflow profile for Pb-free solders. The reflow profile used is dependent on the thermal mass of the entire populated PCB, heat transfer efficiency of the oven and particular type of solder paste used. Consult the datasheet of particular solder paste for profile configurations.

Feasycom will give following recommendations for soldering the module to ensure reliable solder joint and operation of the module after soldering. Since the profile used is process and layout dependent, the optimum profile should be studied case by case. Thus following recommendation should be taken as a starting point guide.

8.2 Layout Guidelines

It is strongly recommended to use good layout practices to ensure proper operation of the module. Placing copper or any metal near antenna deteriorates its operation by having effect on the matching properties. Metal shield around the antenna will prevent the radiation and thus metal case should not be used with the module. Use grounding vias separated max 3 mm apart at the edge of grounding areas to prevent RF penetrating inside the PCB and causing an unintentional resonator. Use GND vias all around the PCB edges.

The mother board should have no bare conductors or vias in this restricted area, because it is not covered by stop mask print. Also no copper (planes, traces or vias) are allowed in this area, because of mismatching the on-board antenna.

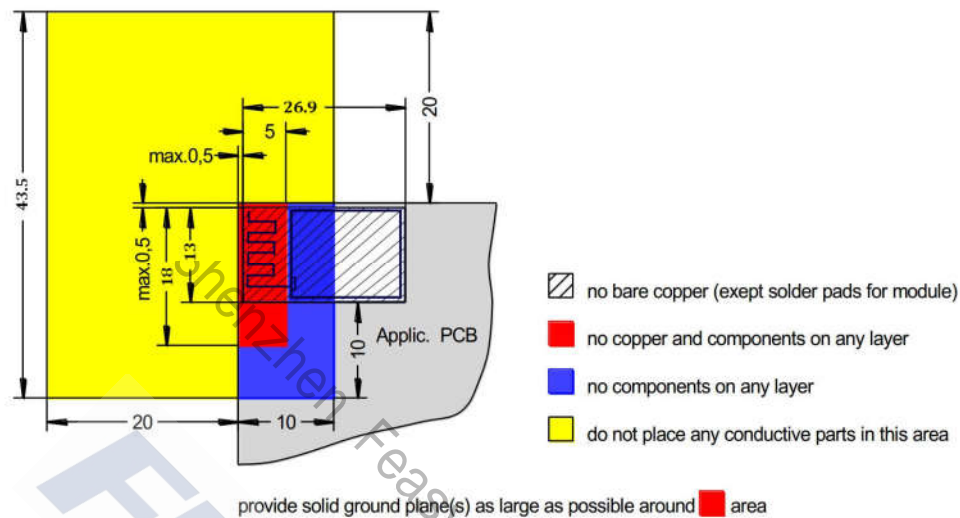


Figure 7: FSC-BT816S Restricted Area

Following recommendations helps to avoid EMC problems arising in the design. Note that each design is unique and the following list do not consider all basic design rules such as avoiding capacitive coupling between signal lines. Following list is aimed to avoid EMC problems caused by RF part of the module. Use good consideration to avoid problems arising from digital signals in the design.

Ensure that signal lines have return paths as short as possible. For example if a signal goes to an inner layer through a via, always use ground vias around it. Locate them tightly and symmetrically around the signal vias. Routing of any sensitive signals should be done in the inner layers of the PCB. Sensitive traces should have a ground area above and under the line. If this is not possible, make sure that the return path is short by other means (for example using a ground line next to the signal line).

9. Product Packaging Information

9.1 Packing

a, Tray vacuum

b, Tray Dimension: 180mm * 195mm



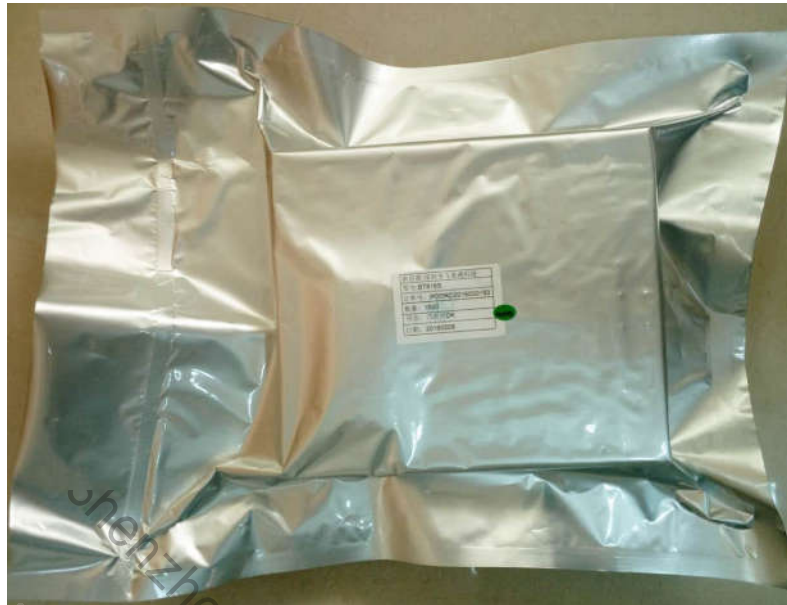
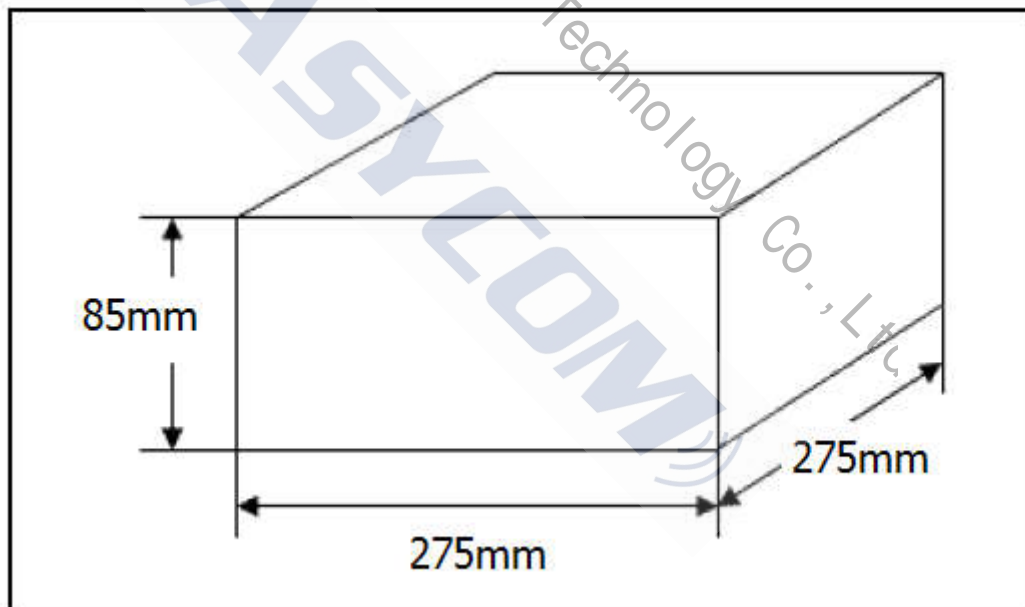


Figure 8,9,10: Product Packaging Information (Tray)

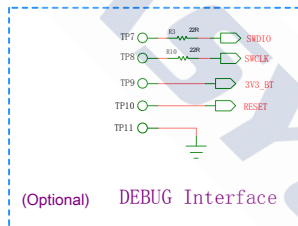
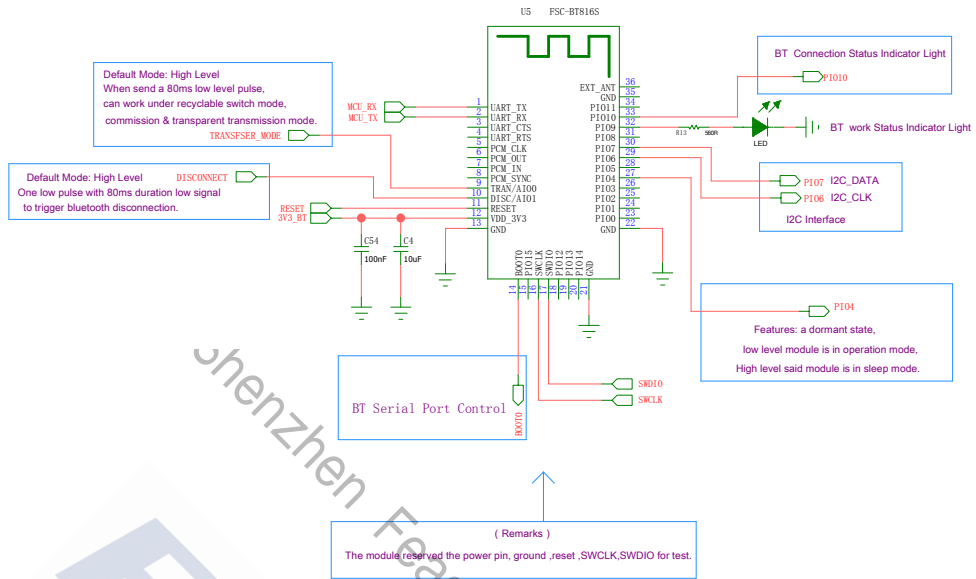
9.2 Packing box(Optional)



* If require any other packing, must be confirmed with customer

Figure 11: Packing Box

10. Application Schematic



	BOOT0
Serial Programming-Mode	1(connected to the 3.3 V)
Run-Mode	Pull-down resistor already inside this module.

(Optional)

